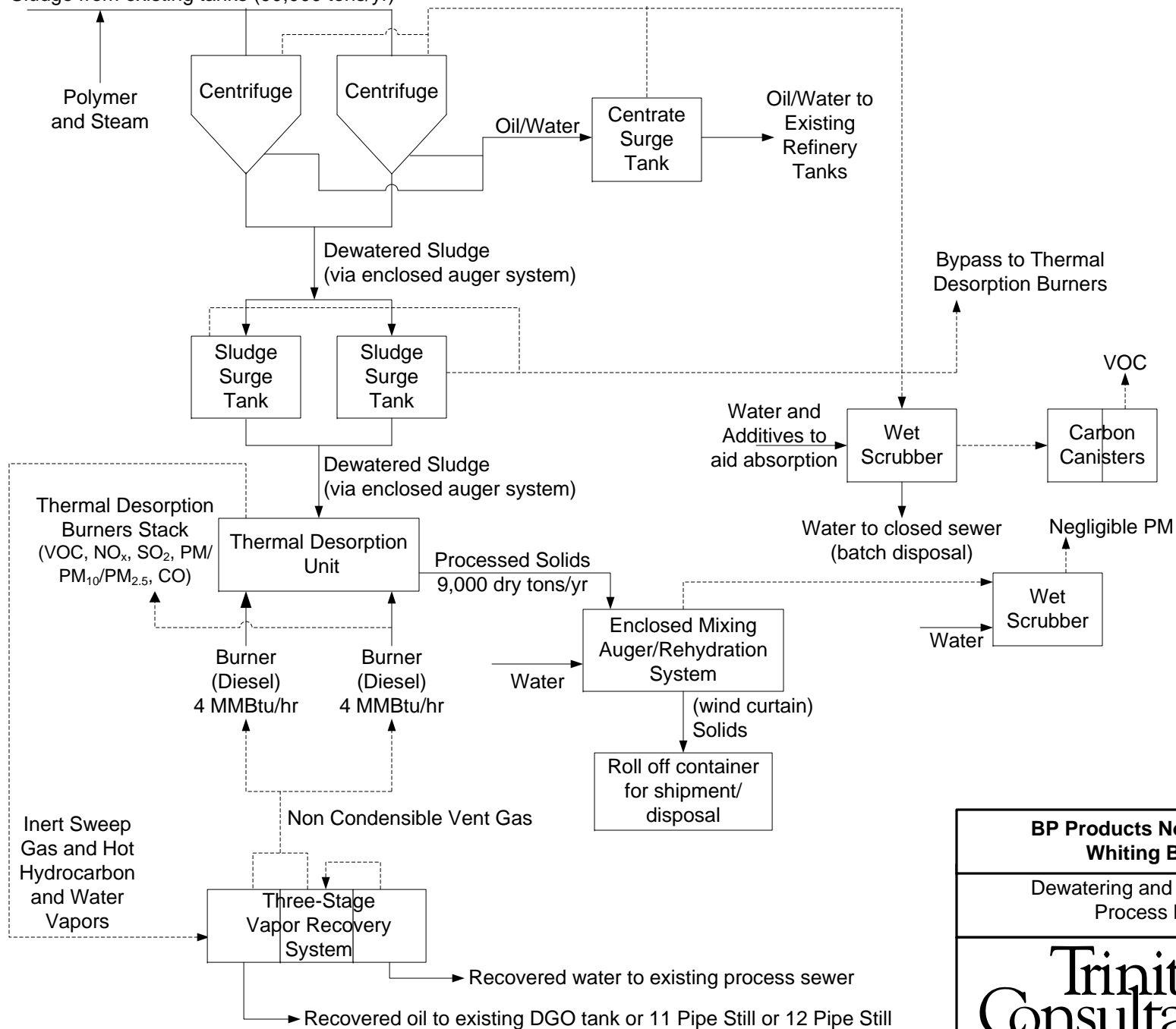


Sludge from existing tanks (90,000 tons/yr)

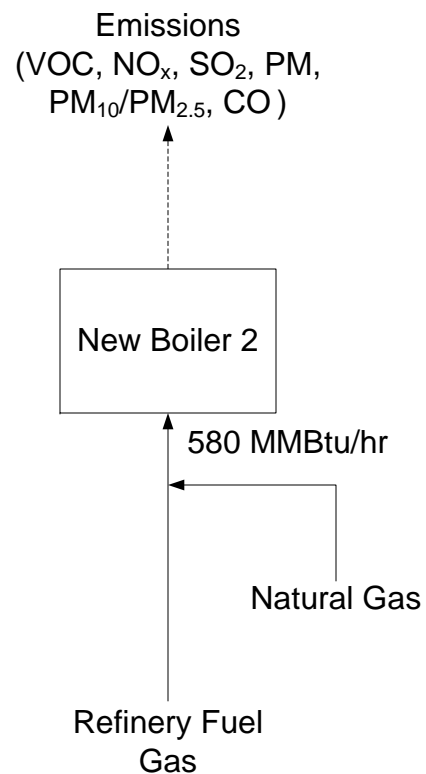
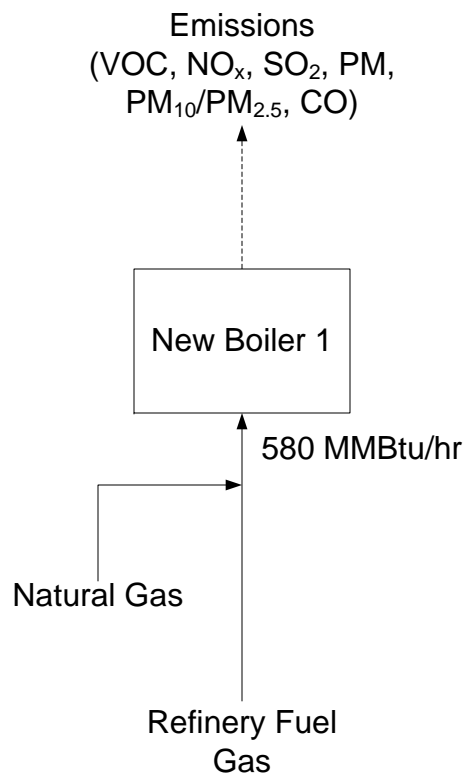


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**Dewatering and Thermal Desorption
Process Flow Diagram**

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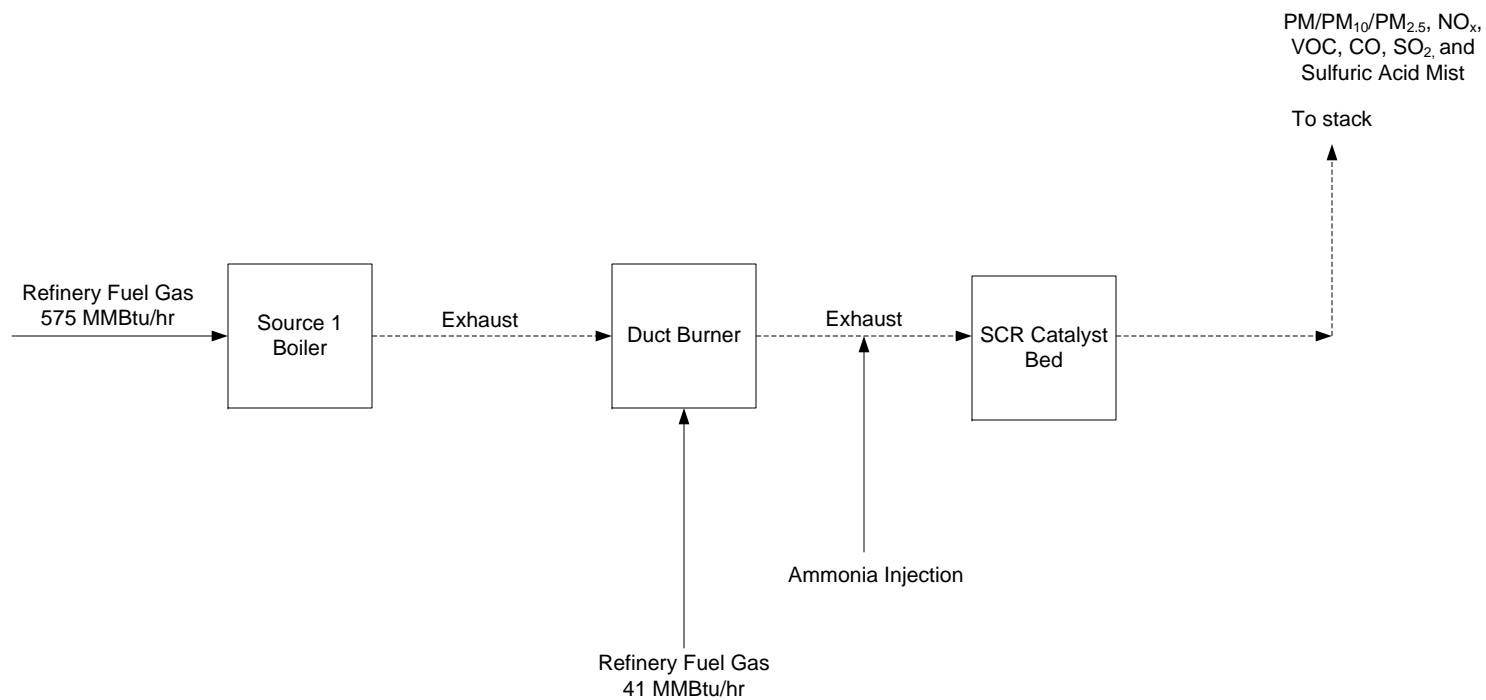
*Note that these units will be limited to 97.5% of their maximum total annual heat input

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New Boiler Process Flow Diagram

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**BP Whiting Products North America Inc. –
Whiting Business Unit
Whiting Refinery**

**3SPS SCR Project Typical Process Flow
Diagram**

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